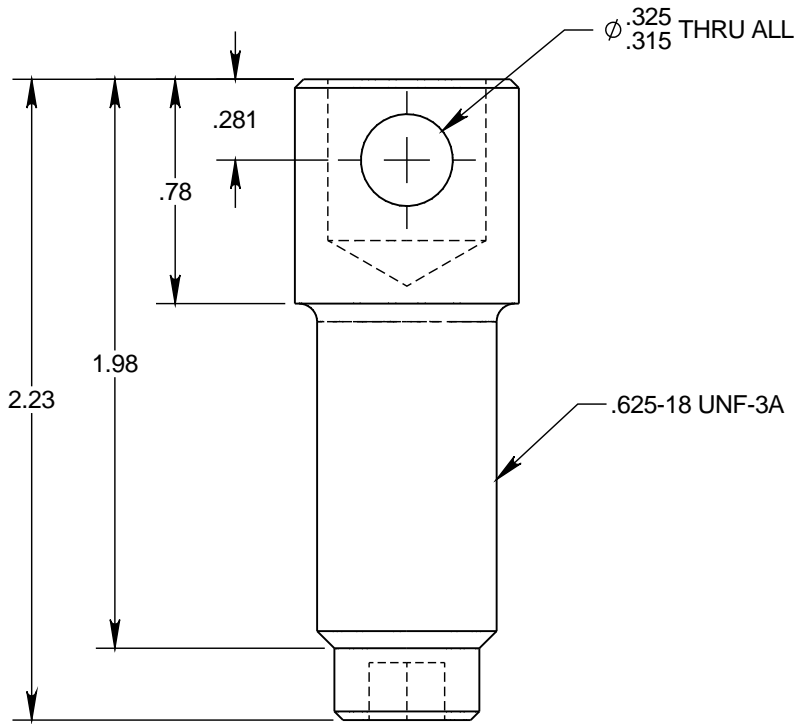
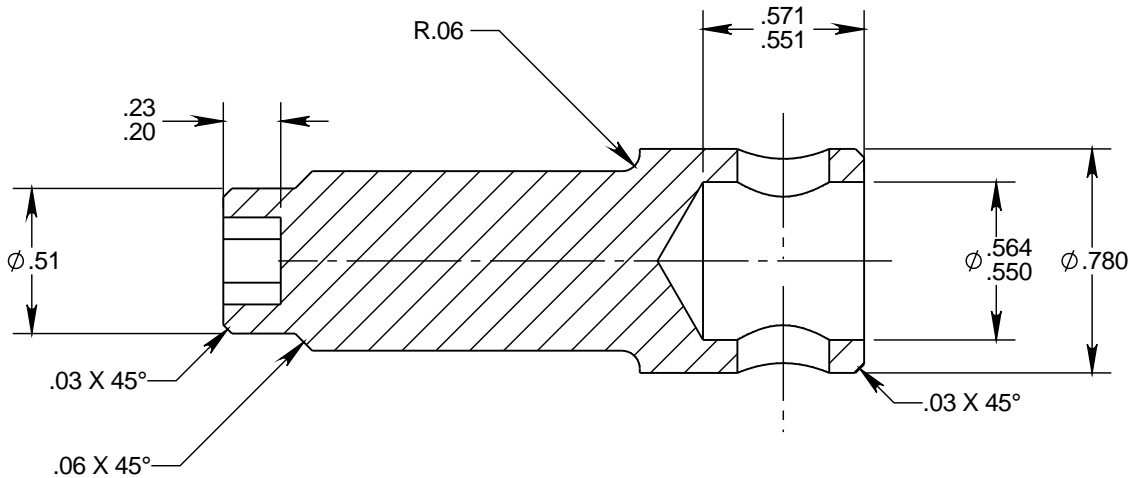
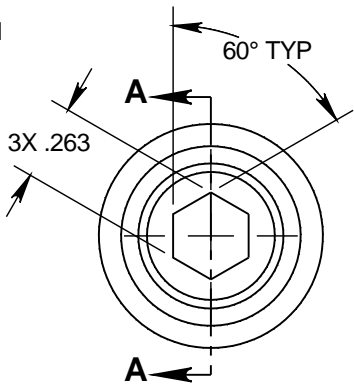


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ANY UNAUTHORIZED PERSON IS SPECIFICALLY
PROHIBITED.

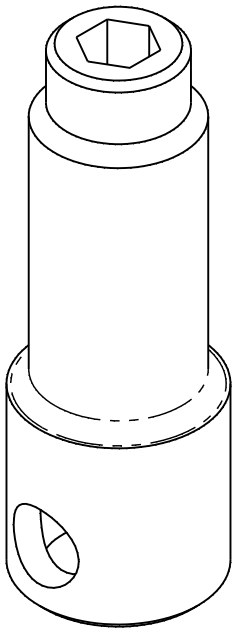
NEXT ASSEMBLY	USED ON	REVISIONS				
370-301324-301	370	REV.	DESCRIPTION	REV BY	DATE	APPV



HEX MUST BE CENTERED, BUT
PERMISSIBLE TO VARY ORIENTATION




SECTION A-A



370-301006-001,
STUD, FLOOR FITTING

NOTE:
1. HEAT TREAT TO CONDITION H900 IAW AMS2759/3. MINIMUM HARDNESS HB 388-444 (HRC 40-47).
NO ADDITIONAL TENSILE TESTS REQUIRED IF THE MATERIAL CERTIFICATION QUALIFIES THROUGH TEST
THAT THE MATERIAL CAPABILITY MEETS THE MINIMUM PERFORMANCE REQUIREMENTS PER AMS 5604/5643
AT THE H900 CONDITION.

<div>- DO NOT SCALE DRAWING - UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES REMOVE ALL BURRS & BREAK SHARP EDGES</div>			SIGNATURE		DATE		<div>13340 N.E. Whitaker Way Portland, Oregon 97230 Ph. 503.257.3511</div>	
			DRAWN BY: R. RIVERA		DATE: 12/20/2017			
TOLERANCES			CHECKED BY: N COLLINS		DATE: 3/31/18		<div>TITLE STUD, FLOOR FITTING</div>	
<div>MACHINE FINISH 63 ✓</div>	DIMENSIONS: X.X ± .1 X.XX ± .03 X.XXX ± .010		PRODUCTION CONTROL: N CLASSEN		DATE: 3/31/18			
	ANGLES: X ± 1° X.X ± .5°		ENGINEER APPROVAL: D FOSTER		DATE: 5/3/2018			
			ESTIMATED WEIGHT: 0.022 Lbs		SIZE: B			
			DRAWING FILE NAME: 370-301006-001		SCALE: NONE			
MATERIAL AISI 17-4PH, H900, PER AMS 5643, 5604 OR AMS-H-6875					DRAWING NO. 370-301006-001		REV IR	
FINISH ELECTROPOLISH PER ASTM B912							SHEET 1 OF 1	

REV
IR